



Chemlon® 109-25 GU

Teknor Apex Company (Chem Polymer) - Polyamide 66

General Information

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight		
Additive	• UV Stabilizer		
Features	• Creep Resistant	• Good Stiffness	
	• Good Impact Resistance	• Good Toughness	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28		ASTM D792
Molding Shrinkage - Flow	4.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (73°F)	16000	psi	ASTM D638
Tensile Elongation (Break, 73°F)	5.0	%	ASTM D638
Flexural Modulus (73°F)	700000	psi	ASTM D790
Flexural Strength (73°F)	21000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	2.5	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi, Unannealed	475	°F	
Melting Temperature	490	°F	

Notes

¹ Typical properties: these are not to be construed as specifications.